

# CLOSE COUPLED / MOTOR MOUNTED

## PUMP PARTS

### CROSS REFERENCE

#### B&G MODEL 1531B --- ARMSTRONG MODEL 4280

<b>ITEM 117 IMPELLER CAPSCREWS</b>					
MOTOR FRAME SIZE	IMPELLER BORE	CONST.	PART NUMBER		BAR CODE
			PART NO.	ARMSTRONG	
143T TO 215T 143JM TO 215JM 254U TO 256U	7/8"	BF-AB	P52320	911900-108	
143T TO 215T 143JM TO 215JM 254U TO 256U	7/8"	AI	P52350	911900-114	
254T TO 365T 254JP TO 365JP 284U TO 326U	1 1/4"	BF-AB	P13800	911900-113	
254T TO 365T 254JP TO 365JP 284U TO 326U	1 1/4"	AI	P13800	911900-115	

<b>ITEM 118 IMPELLER WASHERS</b>					
MOTOR FRAME SIZE	IMPELLER BORE	CONST.	PART NUMBER		BAR CODE
			PART NO.	ARMSTRONG	
143T TO 215T 143JM TO 215JM 254U TO 256U	7/8"	BF-AI	P46930	406614-000	
143T TO 215T 143JM TO 215JM 254U TO 256U	7/8"	AB	P46380	406677-000	
254T TO 365T 254JP TO 365JP 284U TO 326U	1 1/4"	BF-AI	P51250	425742-003	
254T TO 365T 254JP TO 365JP 284U TO 326U	1 1/4"	AB	P51230	425742-003	

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#### ITEM 103 VOLUTE GASKET

PUMP SIZE		SEAL SIZE	CONSTRUCTION	PART NUMBER		BAR CODE
B&G	ARMSTRONG			B&G	ARMSTRONG	
1 1/4A TO 4AB	1 1/4DTO 4D	1 1/4"	BF,AI,AB	P57700	106592-000	
1 1/4BB TO 5BB	1 1/4E TO 5E	AND	BF,AI,AB	P48690	406604-000	
3A TO 4AB	2D TO 4D		BF,AI,AB	P57700	106592-000	
1 1/4BB TO 6BB	1 1/4E TO 6E	1 5/8"	BF,AI,AB	P48690	406604-000	

#### ITEM 208 MECHANICAL SEAL ASSEMBLIES

B&G PART NUMBER		SEAL SIZE	CONSTRUCTION	ARMSTRONG PART NUMBER	ARMSTRONG BAR CODE
OLD	NEW				
#1 KIT	186862	1 1/4"	BF-AB	825458-001	
#4 KIT	186860	1 1/4"	AI	825458-001	
#8 KIT	186543	1 5/8"	BF-AB	811339-000	
#9 KIT	186544	1 5/8"	AI	811866-000	

#### ITEM 339 SHAFT SLEEVE & SPACER KIT

MOTOR FRAME SIZE	B&G KIT PART NO.	SEAL SIZE	CONSTRUCTION	ARMSTRONG PART NUMBER	BAR CODE
143T TO 215T					
143JM TO 215JM	185024	1 1/4"	BF-AB	835085-001	
254U TO 256U					
143T TO 215T					
143JM TO 215JM	185025	1 1/4"	AI	835085-002	
254U TO 256U					
254T TO 365T					
254JP TO 365JP	185021	1 5/8"	BF-AB	810150-152	
284U TO 326U					
254T TO 365T					
254JP TO 365JP	185022	1 5/8"	AI	810150-153	
284U TO 326U					

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<b>ITEM 104 VOLUTE CAPSCREW</b>						
PUMP SIZE		CONST.	NO. REQ'D SIZE	PART NUMBER		BAR CODE
B&G	ARMSTRONG			B&G	ARMSTRONG	
			8 REQ'D			
1 1/4AB TO 4AB	1 1/4DTO 4D	ALL	3/8-16NCX1"	P40020	911121-108	
			12 REQ'D			
1 1/4BB TO 6BB	1 1/4E TO 6E	ALL	7/16-14NCX1	P03470	911123-108	

  

<b>ITEM 207 MOTOR CAPSCREW</b>						
MOTOR FRAME SIZE		CONST.	NO. REQ'D SIZE	PART NUMBER		BAR CODE
B&G	ARMSTRONG			B&G	ARMSTRONG	
143T-145T		ALL	4REQ'D 3/8-16NCX1 1/4"	P52320	911121-110	
143JM-145JM						
182-184 182JM-184JM						
213C-256UC 213T-256T 213JM-215JM 254U-256U 284U-286U 284JP-286JP		ALL	4 REQ'D 1/2-13NCX1 1/4"	K03600	911125-110	
324UC-405UC 324JP-326JP 404-405		ALL	4 REQ'D 5/8-11NCX1 1/4"	P54800	911129-110	

<b>ITEM 342 WATER SLINGER</b>			
PUMP SHAFT DIAMETER	PART NUMBER		BAR CODE
	B&G	ARMSTRONG	
1 1/4"	PW - 6286	406622-000	
1 5/8"	PW - 8286	419315-000	