

BASE MOUNTED PUMP PARTS

CROSS REFERENCE

B&G MODEL 1510B --- ARMSTRONG MODEL 4030

B&G UNIVERSAL --- ARMSTRONG MODEL 4020

ITEM 100 BEARING FRAME ASSEMBLY

(B&G MODEL 1510B --- ARMSTRONG MODEL 4030)

B&G PT. NO.		ARMSTRONG PART NUMBER	SEAL SIZE	CONSTRUCTION		STYLE	BAR CODE
OLD	NEW			B&G	ARMST.		
P77075	185011	819359-002	1 1/4"	BF	BF-AI	BALL BRG.	
P77222	185012	819359-002	1 1/4"	AI	BF-AI	BALL BRG.	
P77226	185013	819360-002	1 1/4"	AB&BFS	AB	BALL BRG.	
P77074	185014	819310-071	1 5/8"	BF	BF-AI-AB	BALL BRG.	
P77228	185015	819310-071	1 5/8"	AI	BF-AI-AB	BALL BRG.	

(B&G MODEL UNIVERSAL --- ARMSTRONG MODEL 4020)

B&G PT. NO.		ARMSTRONG PART NUMBER	SEAL SIZE	CONSTRUCTION		STYLE	BAR CODE
OLD	NEW			B&G	ARMST.		
P14770	186660	806617-000	1 1/4"	BF	BF-AI-AB	SLEEVE BRG.	

ITEM 208 MECHANICAL SEAL ASSEMBLY

B&G PT. NO.		ARMSTRONG PART NUMBER	SEAL SIZE	CONSTRUCTION		BAR CODE
OLD	NEW			B&G	ARMST.	
#1 KIT	186862	825458-001	1 1/4"	BF - AB	BF-AB- AI	
#4 KIT	186860	825458-001	1 1/4"	AI	BF-AB- AI	
#8 KIT	186543	811339-000	1 5/8"	BF - AB	BF - AB	
#9 KIT	186544	811866-000	1 5/8"	AI	AI	

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ITEM 201 VOLUTE COVERPLATE						
PUMP SIZE		SEAL SIZE	MATERIAL	PART NUMBER		BAR CODE
B&G	ARMSTRONG			B&G	ARMSTRONG	
1 1/4A TO 4AB	1 1/4DTO 4D	1 1/4"	CAST IRON	186482	409564-011	
1 1/4A TO 4AB	1 1/4DTO 4D	1 1/4"	BRONZE	P56779	409564-041	
1 1/4BB TO 5BE	1 1/4E TO 5E	1 1/4"	CAST IRON	186495	409563-011	
1 1/4BB TO 5BE	1 1/4E TO 5E	1 1/4"	BRONZE	P56799	409563-041	
3A TO 4AB	2D TO 4D	1 5/8"	CAST IRON	P49940	414498-011	
3A TO 4AB	2D TO 4D	1 5/8"	BRONZE	P49960	414498-041	
1 1/4BB TO 6BE	1 1/4E TO 6E	1 5/8"	CAST IRON	P51540	411896-011	
1 1/4BB TO 6BE	1 1/4E TO 6E	1 5/8"	BRONZE	P51560	411896-041	
2C TO 8C	2G TO 8G	1 5/8"	CAST IRON	P50670	419467-011	

ITEM 103 VOLUTE GASKET						
PUMP SIZE		SEAL SIZE	CONSTRUCTION	PART NUMBER		BAR CODE
B&G	ARMSTRONG			B&G	ARMSTRONG	
1 1/4A TO 4AB	1 1/4DTO 4D	1 1/4"	BF,AI,AB	P57700	106592-000	
1 1/4BB TO 5BE	1 1/4E TO 5E	AND	BF,AI,AB	P48690	406604-000	
1 1/4BB TO 6BE	1 1/4E TO 6E		BF,AI,AB	P48690	406604-000	
2C TO 8C	2G TO 8G		1 5/8"	BF,AI,AB	P57770	419016-000

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ITEM 104 VOLUTE CAPSCREW

"S" SIZE 7/8" IMPELLER BORE -- 1" SHAFT DIAMETER AT COUPLER

PUMP SIZE		CONST	NO. REQ'D SIZE	PART NUMBER		BAR CODE
B&G	ARMSTRONG			B&G	ARMSTRONG	
			8 REQ'D			
1 1/4AB TO 4AB	1 1/4DTO 4D	ALL		P40020	911121-108	
			3/8-16NCX1"			
			12 REQ'D			
1 1/4BB TO 5BE	1 1/4E TO 5E	ALL		S03980	911123-108	
			7/16-14NCX1			

"M" SIZE 1 1/4" IMPELLER BORE -- 1 1/4" SHAFT DIAMETER AT COUPLER

PUMP SIZE		CONST	NO. REQ'D SIZE	PART NUMBER		BAR CODE
B&G	ARMSTRONG			B&G	ARMSTRONG	
			8 REQ'D			
1 1/4AB TO 4AB	1 1/4DTO 4D	ALL		P44250	911121-120	
			3/8-16X2 5/8"			
			12 REQ'D			
1 1/4BB TO 6BE	1 1/4E TO 6E	ALL		P03470	911123-110	
			7/16-14NCX1 1/4"			
			12 REQ'D			
2C TO 8C	2G TO 8G	ALL		P13780	911125-116	
			1/2-13NCX1 1/2"			

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ITEM 342 WATER SLINGER			
PUMP SHAFT DIAMETER	PART NUMBER		BAR CODE
	B&G	ARMSTRONG	
1 1/4"	PW - 6286	406622-000	
1 5/8"	PW - 8286	419315-000	

ITEM 202 COVERPLATE CAPSCREW						
"S" SIZE 7/8" IMPELLER BORE -- 1" SHAFT DIAMETER AT COUPLER						
PUMP SIZE		CONST.	NO. REQ'D SIZE	PART NUMBER		BAR CODE
B&G	ARMSTRONG			B&G	ARMSTRONG	
1 1/4AB TO 4AE	1 1/4DTO 4D		4 REQ'D			
		ALL		P40020	911121-108	
1 1/4BB TO 5BE	1 1/4E TO 5E		3/8-16NCX1"			
"M" SIZE 1 1/4" IMPELLER BORE -- 1 1/4" SHAFT DIAMETER AT COUPLER						
PUMP SIZE		CONST.	NO. REQ'D SIZE	PART NUMBER		BAR CODE
B&G	ARMSTRONG			B&G	ARMSTRONG	
1 1/4AB TO 4AE	1 1/4DTO 4D		4 REQ'D			
1 1/4BB TO 6BE	1 1/4E TO 6E	ALL		P55420	911121-110	
2C TO 8C	2G TO 8G		3/8-16X1 1/4"			

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ITEM 401 COUPLER SELECTION TABLE						
(WOODS TYPE)						
PUMP SHAFT SIZE	MOTOR FRAME SIZE	MOTOR SHAFT SIZE	COUPLER PART NUMBER		WOODS SIZE	BAR CODE
			B&G	ARMSTRONG		
1"	56	5/8"	186868	819340-002	4J	
1"	143T - 145T	7/8"	186869	819341-002	4J	
	182 - 184					
1"	182T - 184T	1 1/8"	186870	819342-002	5J	
	213 - 215					
1"	213T - 215T	1 3/8"	186871	819344-002	6J	
	254U - 256U					
1"	254T - 256T	1 5/8"	186873	819347-002	7J	
	284U					
1 1/4"	254U - 256U	1 3/8"	186872	819344-012	6J	
	213T - 215T					
1 1/4"	254T - 256T	1 5/8"	P63239	819348-002	7J	
	284U 284T - 286T					
1 1/4"	324U	1 7/8"	P63242	819349-002	8J	
1 1/4"	324T - 326T	2 1/8"	P63245	819350-002	9E	

ITEM 407 COUPLER INSERT SELECTION TABLE			
(WOODS TYPE)			
INSERT SIZE "WOODS"	PART NUMBER		BAR CODE
	B&G	ARMSTRONG	
4J	P78804	875000-801	
5J	P78729	875000-802	
6J	P78791	875000-803	
7J	P78792	875000-804	
9J	PP78796	875000-807	